

Part Number: PTS10-52072

Kit Contents

Item #	Quantity Reqd.	Description
1	1	Driver Side Front Pillar
2	1	Driver Side Rear Pillar
3	1	Passenger Side Front Pillar
4	1	Passenger Side Rear Pillar
5	1	Instruction Sheet

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
Special Tools	Notes
Installation Tools	Notes
Heat source	
IR thermometer	
Lint free non-scratch cloth	
Special Chemicals	Notes
Approved paint cleaner	
Distilled water	

General Applicability

All xd models

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	






*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

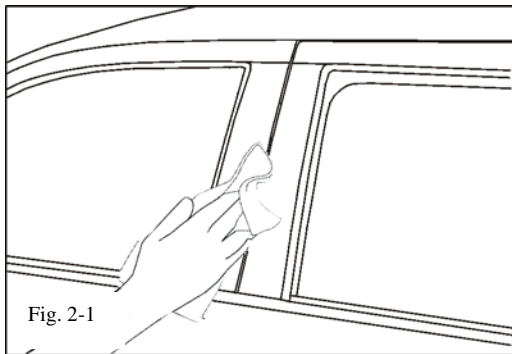
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



1. Check Kit Content.

- (a) Check kit for content and damage.



2. Installation Preparation.

- (a) Thoroughly clean all installation surfaces.
 - (i) Use a clean lint free cloth.
 - (ii) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do allow cleaner to air dry. (Fig. 2-1)



- (b) Pillar appliques must be between 70 F and 110 F at time of installation.



- (c) Vehicle surfaces must be between 70 F and 110 F at time of installation.

- (d) Do not touch or allow debris or contaminants to come in contact with the adhesive backing before installation.

- (e) Inspect parts prior to installation. Dry fit parts for alignment reference.

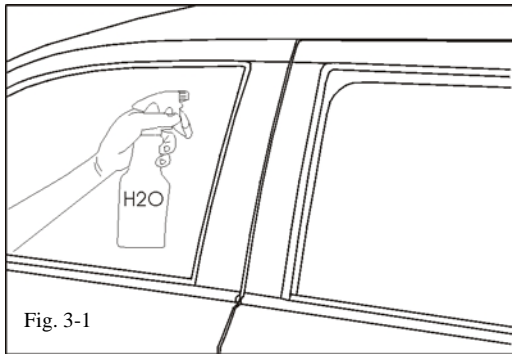


Fig. 3-1

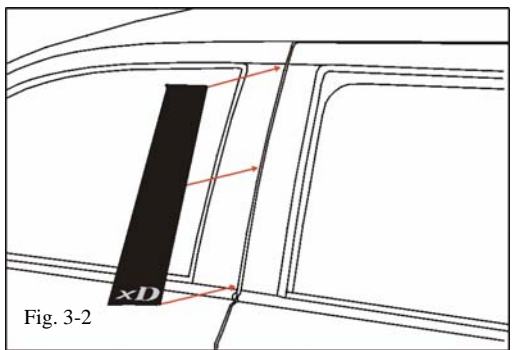


Fig. 3-2

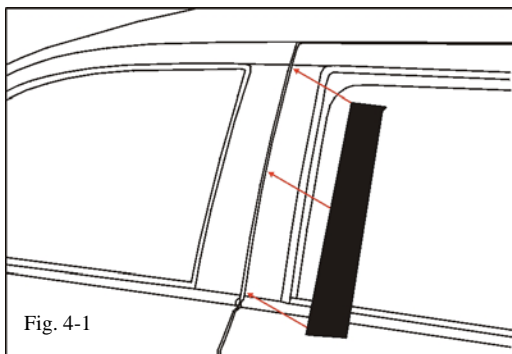


Fig. 4-1

3. Install Front Door Pillar Appliqué

- (a) Using a clean water mist bottle and distilled water thoroughly mist each pillar installation area. (Fig. 3-1)
- (b) Position part over pillar to check for proper fit prior to installation.
- (c) Remove the tape liner from the pillar applicable appliqué. Do not touch the adhesive during installation.
- (d) Align part uniformly to the top and door edge of the pillar. (Fig. 3-2)
- (e) Gently touch the part into position and reposition as necessary. Once positioned correctly apply hand pressure to ensure maximum adhesion contact.
 - (i) Press from the center of the appliqué toward the edges to remove all air bubbles.



- (f) The edge of the appliqué should be flush to the top and door edge of the pillar, (± 2 mm, no overhang).



- (g) The bottom edge alignment will vary from vehicle to vehicle due to variation in the OE molding placement. ($\pm 0-4$ mm)

4. Install Rear Door Pillar Appliqué

- (a) Repeat steps 3(a) – 3(g) on rear door pillar. (Fig. 4-1)

5. Repeat Sections 3 and 4 on opposite side of vehicle.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Door Operation

The doors shall open and close without any interference from the appliqué

Vehicle Function Checks

- Appliqué – Adhesive
- Appliqué - Alignment
- Appliqué - Tolerances

Appliqué should be securely attached to the vehicle.

Appliqué should be parallel to the edges of the vehicle door.

Confirm tolerances in step 3(f) and 3(g).