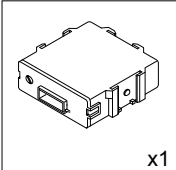
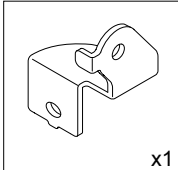
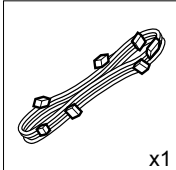
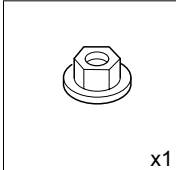

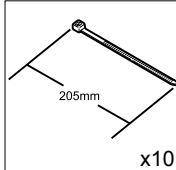
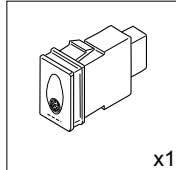

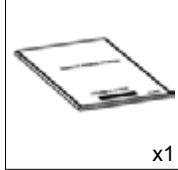

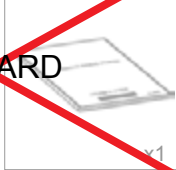


**Part #: PT398-03150**

**Conflicts:**

Do not install into Vehicles without Factory Alarm System.

**Kit Contents**

<p>GBS ECU</p>  <p>x1</p> <p>08190-0C820</p>	<p>GBS ECU Bracket</p>  <p>x1</p>	<p>V2 Harness</p>  <p>x1</p>	<p>M6 Nut</p>  <p>x1</p>	<p><del>Lumper Connector</del></p>  <p>x1</p>	<p>Wire Tie</p>  <p>x10</p> <p>205mm</p>	<p>GBS Microphone</p>  <p>x1</p> <p>PT398-07131-AA</p>
<p>V2 Window Label</p>  <p>English x2 Spanish x2</p> <p>(E) 08192-009A0 (S) PT398-42091</p>	<p>V2 Owner's Guide</p>  <p>x1</p>	<p><del>V5 Window Label</del></p>  <p>English x2 Spanish x2</p>	<p><del>V5 Owner's Guide</del></p>  <p>x1</p>			

Service Part #'s

**Additional Items**

(may be required)

Item#	Description

**Recommended Sequence of Application**

Item#	Description









**Recommended Tools**

Personal & Vehicle Protection	Description
Safety Glasses	
Safety Gloves	(Optional)
Vehicle Protection	Blankets, Parts Boxes
<b>Special Tools</b>	
Striker Tool	CAD-E IADS P/N ALL 02-016-01
<b>Installation Tools</b>	
Screwdriver	#2 Phillips, Flat Blade Jeweler's
Nylon Panel Removal Tool	e.g. Panel Pry Tool #1 Toyota SST# 00002-06001-01
Side Cutters	
Torque Wrench	Battery: 48 in•lbf (5.4 N•m), Passenger's Knee Airbag: 88.5 in•lbf (10 N•m)
Tape	Clear, Electrical
Socket	10mm, extension
<b>Special Chemicals</b>	
Cleaner	VDC Approved Cleaner
Glass Cleaner	Household Glass Cleaner

**Table of Contents**

I. Preparation .....	1–3
1. Table of Contents .....	2
2. Wire Routing Overview .....	3
II. Procedure .....	4–17
1. Vehicle Disassembly .....	4
2. GBS ECU Preparation and Installation .....	8
3. V2 Harness Installation .....	9
4. Microphone Installation .....	15
5. Complete the Installation .....	16
III. Checklist .....	18–20
1. Accessory Function Checks .....	18
2. Vehicle Appearance Checks .....	18
3. Vehicle Function Checks .....	19

**Legend**

-  Do not proceed until process has been completed.
-  Follow steps carefully to avoid damaging the Vehicle or Accessory
-  Use caution to avoid injury.
-  Used in Figures to call attention to specific tools recommended for the process.
-  Highlights a change in installation with respect to previous issue.
-  Indicates that torque is related to safety.
-  Video available; click to play.
-  Wire Tie location and number.

**Accessory Installation Practice (read before installation)**

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the “Accessory Installation Practices” document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.)
- Safety (eye protection, checking torque procedure, etc.)
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.)
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.)

Please see your TOYOTA dealer for a copy of this document.







- f. Remove the Passenger's Side Cowl Cover.
  - Remove 1 Nut.



**NOTE:** If the clips stays in the vehicle, make sure to remove and re-attach to the Cowl Cover.

- g. Remove the Passenger's Side Dash Cover.

- h. Dislodge the Passenger's Knee Airbag carefully.
  - Remove 3 Bolts



**CAUTION:** Do not disconnect the Vehicle's Connector.

- i. Wrap the Airbag in a Blanket or the like as shown.
- j. Place the Airbag on top of the TVIP box.



**CAUTION:** Prevent stress on the Airbag Wire.

- k. Remove 2 Screws from the bottom of the Glove Box.

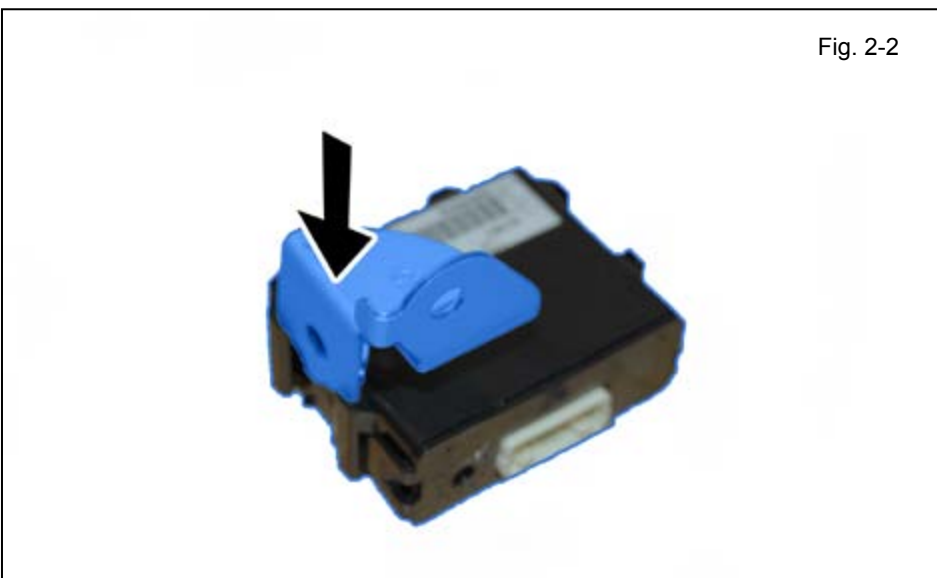
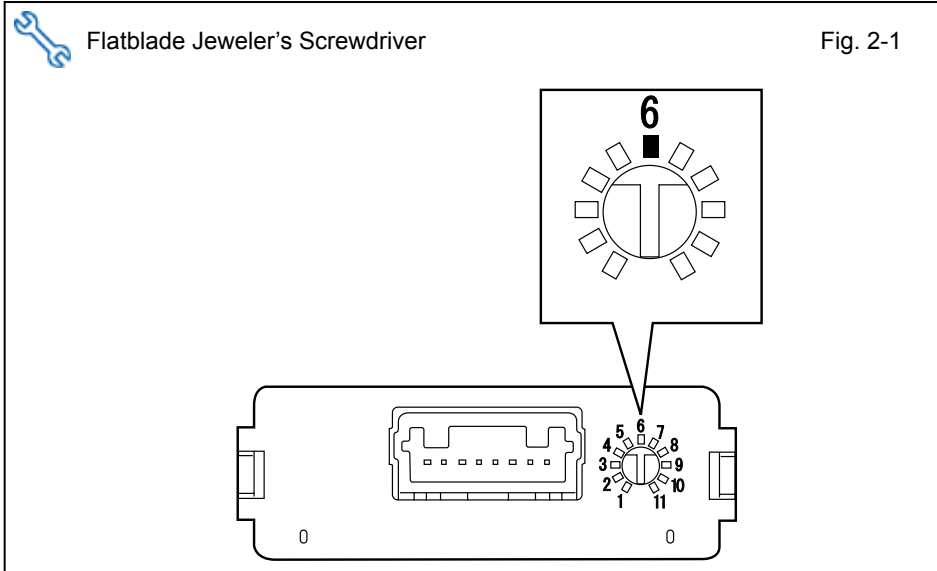
- l. Open the Glove Box.
- m. Dislodge the Glove Box.
  - Remove 3 Screws.

- n. Remove the Vehicle's clamp on the top left side of the Glove Box.
- o. Disconnect the Vehicle's Connector.
- p. Remove the Glove Box Light.

**2. GBS ECU Preparation and Installation.**

- a. Set the GBS Sensitivity Value to "6."

- b. Attach the GBS ECU Bracket to the GBS ECU.





- c. Install the GBS ECU using the supplied Nut.



**NOTE:** Make sure the Guide Pin is seated correctly and verify that the Nut is tightened securely.

### **3. V2 Harness Installation.**

- a. Connect the V2 White 8P Connector to the GBS ECU.

- b. Use the V2 Harness Clip to secure it to the hole on the Vehicle's Reinforcement.

- c. Use the V2 Harness Clamp to secure it to the Vehicle Harness.



**NOTE:** Place the V2 Harness parallel to the Vehicle Harness.



**NOTE:** Make sure to follow steps above to avoid interference with the Glove Box.

- d. Remove the Tape securing the Vehicle's 8P Pre-connector.

- e. Connect the V2 White 8P Connector to the Vehicle's 8P Pre-Connector.

- f. Use the V2 Harness Clamp to secure it to the Vehicle's Harness.



**NOTE:** Place the V2 Harness parallel to the Vehicle Harness.



**NOTE:** Make sure to follow steps above to avoid interference with the Glove Box.

- g. Route the V2 Ground Wire across the Glove Box area.

- h. Secure the V2 Ground Wire to the Vehicle Harness using 1 Wire Tie.
- i. Attach the V2 Ground Wire to the HVAC Wire Clamps along with the Vehicle Harness.

- j. Secure the V2 Ground Wire to the Vehicle Harness using 1 Wire Tie.

- k. Remove the Bolt from the Vehicle's Ground Terminal.



**NOTE:** Do not remove the Vehicle's Ground Terminal.

- l. Secure the V2 Ground Terminal to the Vehicle's Ground Terminal using the same Bolt.

**Vehicles With Smart Key**

- m. Route the V2 Harness toward the Passenger's Side Cowl area.
- n. Secure the V2 Harness to the Vehicle Harness using 3 Wire Ties.

**Vehicles Without Smart Key**

- o. Route the V2 Harness toward the Passenger's Side Cowl area.
- p. Secure the V2 Harness to the Vehicle Harness using 2 Wire Ties.

- q. Disconnect the Vehicle's White 18P Connector from the Passenger's Side Cowl Connector Block.

r. Connect the V2 White 18P Connector to the Vehicle's White 18P Connector.

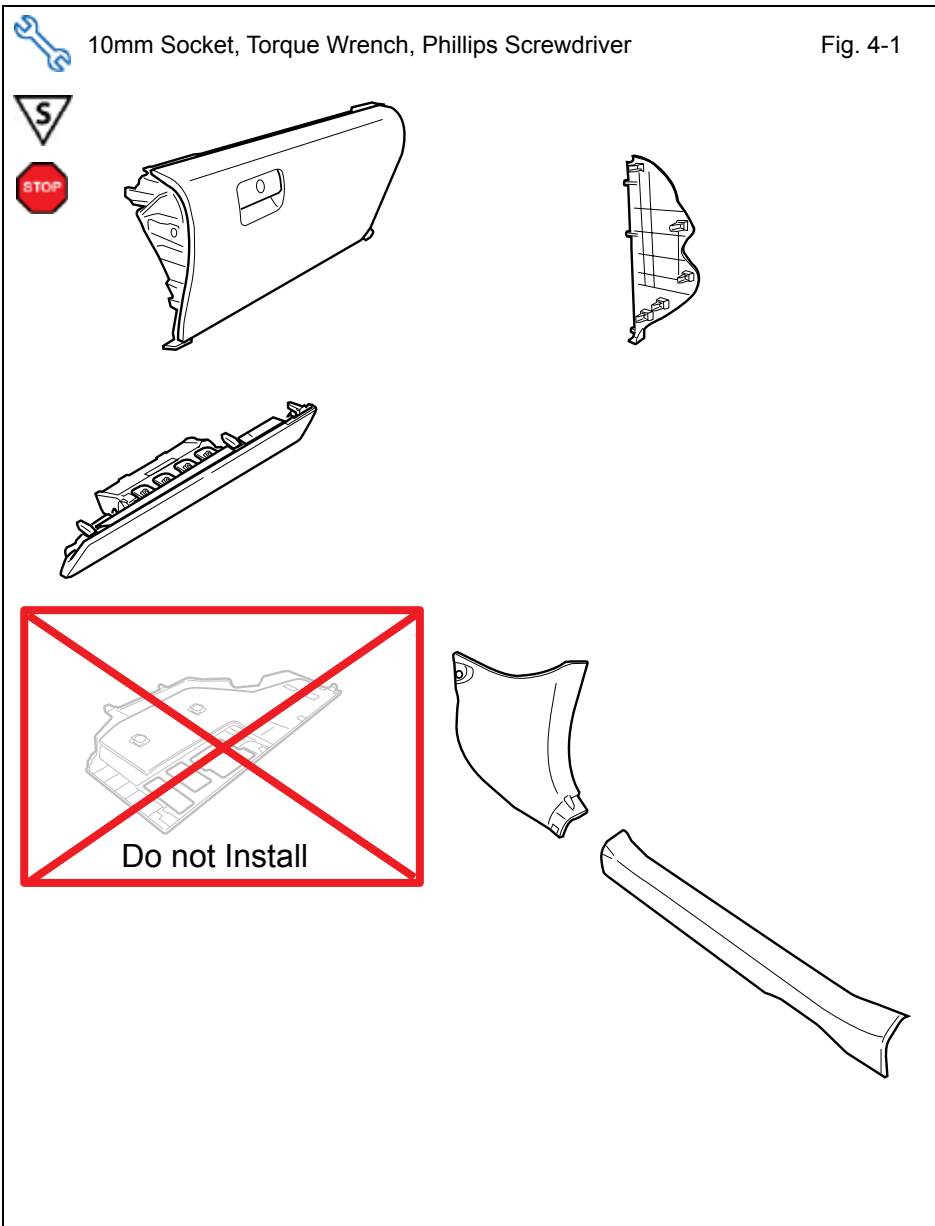
s. Plug in the V2 White 18P Connector to the Vehicle's Connector Block.

t. Secure the 18P Connectors to the Vehicle Harness using 1 Wire Tie.

(For Vehicles without Smart Key, Wire Tie #6 will be #5 instead)

u. Secure the V2 Harness to the Vehicle Harness using 1 Wire Tie.

(For Vehicles without Smart Key, Wire Tie #7 will be #6 instead)



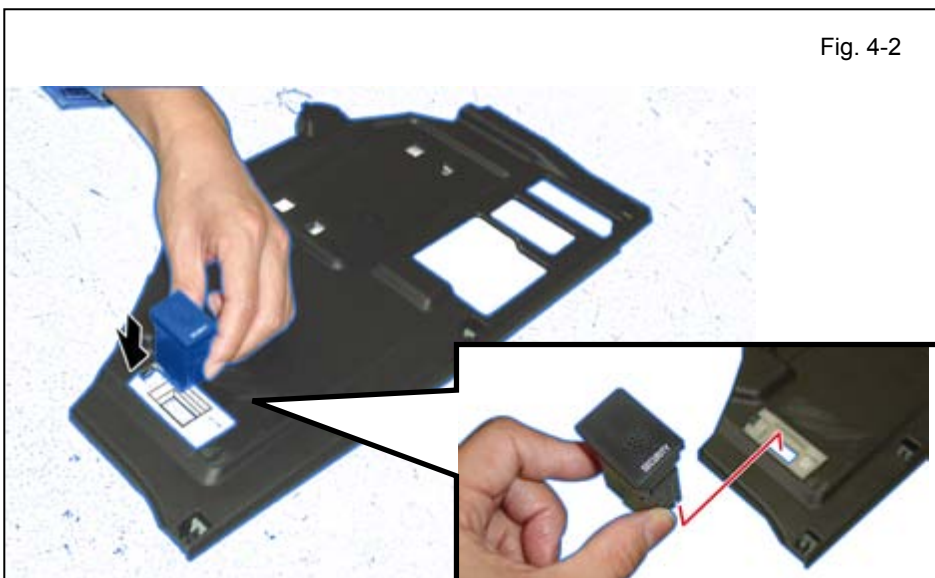
#### 4. Microphone Installation.

- a. Reassemble the Vehicle except for the Glove Box Under Cover.

**NOTE:** When reinstalling Knee Airbag, make sure to tighten the Bolts to 88.5 in•lbf (10 N•m).

**VERIFY:** That all Connectors are plugged in.

**VERIFY:** That panels fit together properly, with no uneven gaps.



- b. Install the GBS Microphone to the Glove Box Under Cover as shown.

- c. Connect the V2 White 4P Connector to the Microphone's Connector.
- d. Reconnect the Vehicle's Connector.
- e. Reinstall the Glove Box Under Cover.

## 5. Complete the Installation.

- a. Verify that the Short Pin is Installed.
  - If not Install now.

For US Vehicles use the English Tags and Labels, and discard the Spanish Tags and Labels.

For Mexico Vehicles use the Spanish Tags and Labels, and discard the English Tags and Labels.

- b. Use Household Glass Cleaner to clean the inside of the Front Door Windows.
- c. Use a piece of Clear Tape to lift the Label off its protective backing.



**CAUTION:** Do not touch the adhesive surface.

- d. Attach the Label as shown.



**NOTE:** Make sure to Align the Label according to Etching or Other Label.

**REPEAT:** steps b-d with the other Window.



- e. Position the Negative Battery Cable at the original factory position.



**Torque:** Tighten Nut to 48 in•lbf (5.4 N•m)



**CAUTION:** Do not touch the Positive terminal.

- f. Clean up and Remove trash.
- g. Sealed in its protective bag, place the Owner's Manual in the Glove Box.

**Accessory Function Checks**

Roll up all windows, and exit the vehicle with the remote.



**For Smart Vehicles:** Take out the Smart Key and the Smart Card Key from the Vehicle. Place them 15 ft. (4.5 meters) or more away from the Vehicle.

Perform		Look For
1	Lock the doors to start the system’s arming process.	The turn signal lights flash once. All doors lock. The Security LED lights up.
2	Wait 30 seconds.	Security LED starts flashing; the system is now armed.

Perform the following check in a temperature controlled environment (50°- 90°F)

3	With the tip of a key, or Striker Tool pulled all the way out (PPO only), tap the center of the driver’s door windows to trigger the alarm.	The horn sounds repeatedly. The headlights flash repeatedly. The turn signal lights flash repeatedly. The Security LED lights up.
4	Insert the key into the driver’s door key cylinder and turn it toward the back of the vehicle to stop the alarm.	The horn stops sounding. All the lights stop flashing and/ or turn off. The Security LED turns off.



**For Smart Vehicles:** If the alarm does not trigger during functional verifications the Smart Key and Smart Card Key might be too close. Move them farther from the vehicle and test the system again.

**NOTE:** If the alarm still does not trigger during the section test, increase the GBS sensitivity to the next setting and test again.

**NOTE:** If you do not disarm the system, the alarm will last 20 seconds. It is not necessary to check the alarm duration.

**Vehicle Appearance Check**

Perform		Look For
<input type="checkbox"/>	After accessory installation and removal of protective cover(s), perform a visual inspection of the vehicle.	Ensure no damage (including scuffs and scratches) was caused during the installation process.  (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)









**Vehicle Function Checks**

Function	Function
----------	----------

**Enter the Vehicle**

<input type="checkbox"/> Dome/Courtesy Lights	<input type="checkbox"/> Steering Wheel Column Adjusts Without Interference
<input type="checkbox"/> Horn	

**Start the Vehicle**

<input type="checkbox"/> Panel/Switch Illumination	<input type="checkbox"/> Gauges
<input type="checkbox"/> Check Engine Light <i>If the warning light remains on, it may indicate a system malfunction.</i> 	<input type="checkbox"/> ABS Light (if equipped) <i>If the warning light remains on, it may indicate a system malfunction.</i> 
<input type="checkbox"/> Lamp Failure Sensor <i>If the warning light remains on, it may indicate a system malfunction.</i> 	<input type="checkbox"/> Track/Skid Control Light (if equipped) <i>If the warning light remains on, it may indicate a system malfunction.</i> 
<input type="checkbox"/> Seat Belt Warning Light <i>If the warning light remains on, it may indicate a system malfunction.</i> 	<input type="checkbox"/> Tire Pressure Monitoring System (TPMS)  <i>Prior to TPMS activation and Pre-delivery Service (PDS) of the Vehicle the TPMS light will blink when IG is turned on.</i>  <i>After TPMS activation and PDS of the Vehicle the TPMS light will illuminate for a few seconds and go off when IG is turned on.</i> 
<input type="checkbox"/> Air Bag Warning Light <i>If the warning light remains on, it may indicate a system malfunction.</i> 	
<input type="checkbox"/> Cruise Control Light (if equipped) 	

**Using a Mirror or Assistant check the following.**

<input type="checkbox"/> Trunk/Tailgate/Bed Lights (if equipped)	<input type="checkbox"/> Tail Lights
<input type="checkbox"/> Brake Lights	<input type="checkbox"/> Daytime Running Lights (if equipped)
<input type="checkbox"/> Backup Lights	<input type="checkbox"/> Marker Lights
<input type="checkbox"/> Clearance Sonar (if equipped)	

**Stop the Engine, Place the Vehicle's IG in the ON position.**

<input type="checkbox"/> Hazard Lights	<input type="checkbox"/> Turn Signal Lights
<input type="checkbox"/> Head Lights	<input type="checkbox"/> Fog Lights (if equipped)
<input type="checkbox"/> High Beams	<input type="checkbox"/> Accessory Controls/Illumination (if equipped)
<input type="checkbox"/> Power Side Mirrors (if equipped)	<input type="checkbox"/> Convenience Memory Settings (if equipped)
<input type="checkbox"/> Power Sliding Door (if equipped)	<input type="checkbox"/> Rear Sunshade (if equipped)

Function		Function	
<input type="checkbox"/>	Front Wiper/Washer	<input type="checkbox"/>	Rear Wiper/Washer (if equipped)
<input type="checkbox"/>	Power Sun/Moon Roof (if equipped)	<input type="checkbox"/>	Rollover Side Curtain Air Bag Switch (RSCA) (if equipped)
<input type="checkbox"/>	Clock (if equipped)	<input type="checkbox"/>	Navigation System (if equipped)
<input type="checkbox"/>	Audio/Video (if equipped)	<input type="checkbox"/>	USB Connections (if equipped)
<input type="checkbox"/>	Steering Wheel Audio Control (if equipped)	<input type="checkbox"/>	HVAC
<input type="checkbox"/>	Front Windshield Defogger (if equipped)	<input type="checkbox"/>	Rear Window Defogger (if equipped)
<input type="checkbox"/>	Side Mirror Defogger (if equipped)	<input type="checkbox"/>	Accessory Power Socket (if equipped)
<input type="checkbox"/>	Massage Seats (if equipped)	<input type="checkbox"/>	Heated/Vented Seats (if equipped)
<input type="checkbox"/>	Glove Box Light (if equipped)	<input type="checkbox"/>	Passenger Air Bag Switch (if equipped)
<input type="checkbox"/>	Power Locks (if equipped)	<input type="checkbox"/>	Power Windows (if equipped)
<input type="checkbox"/>	Power Seats (if equipped)	<input type="checkbox"/>	Key Sensor Buzzer

