

Part Number: PT248-35060

Kit Contents

Item #	Quantity Reqd.	Description
1	1	
2		

Hardware Bag Contents

Item #	Quantity Reqd.	Description
1	2	Mounting Straps
2		

Additional Items Required For Installation

Item #	Quantity Reqd.	Description
1		
2		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Blanket	
Special Tools	Notes
Installation Tools (For vehicle equipped w/Subwoofer)	Notes
Ratchet	1/4" drive
6" Extension	1/4" drive
10mm Socket	1/4" drive
Torque Wrench	1/4" drive, lbs-in
Special Chemicals	Notes
None	

General Applicability

Note

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	






*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Reqd.	Description
1		
2		
3		

Legend

	STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.
	OPERATOR SAFETY: Use caution to avoid risk of injury.
	CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.
	TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.
	REVISION MARK: This mark highlights a change in installation with respect to previous issue.

Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

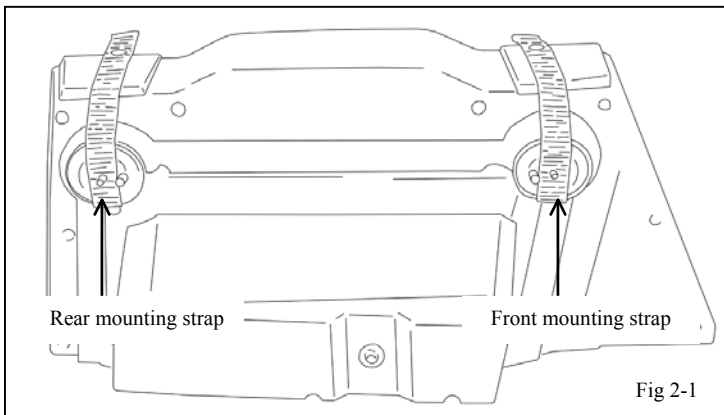
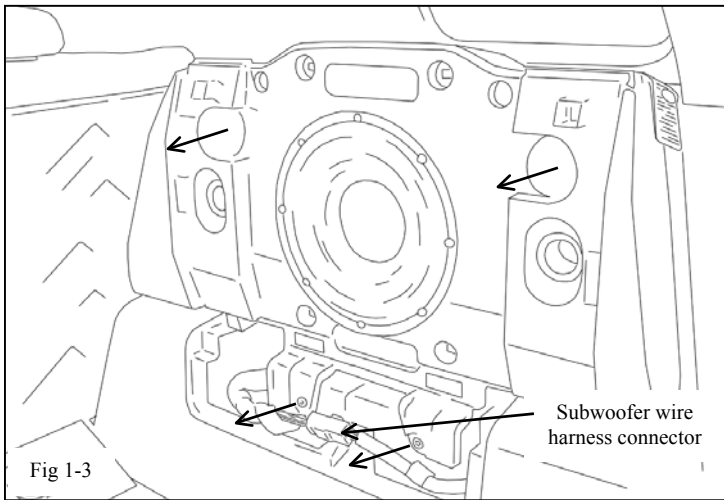
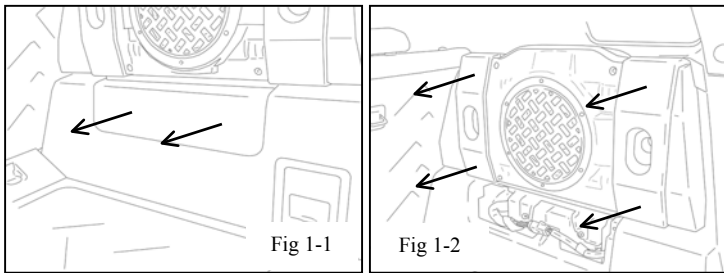
These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-


- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.


The below steps are only applicable to vehicles equipped WITH the factory Subwoofer.




1. Preparation

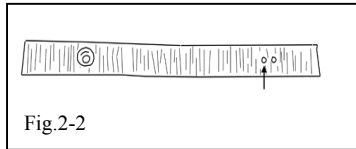
- (a) Open carton and inspect kit for content and damage.
-  (b) Place vehicle protection in cargo area.

2. Remove Subwoofer Enclosure

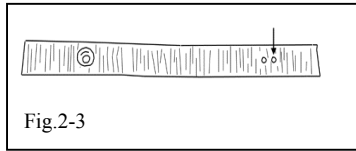
- (a) Using a non-scratch panel tool, remove the trim panel by pulling straight back. (Fig. 1-1)
- (b) Remove Subwoofer speaker cover to gain By hand, pull straight back. (Fig. 1-2)
- (c) Disconnect wire harness from subwoofer. (Fig. 1-3)
- (d) Remove (4) subwoofer mounting bolts. (Fig. 1-3)
-  (e) Place subwoofer upright on a well padded surface to prevent damage.

3. Install Mounting Straps

- (a) Reinsert the (2) upper mounting bolts into upper mounting locations (deep wells). (Fig. 2-1)
-  (b) Fully thread the mounting bolts into the straps. (Fig. 2-1)
 - (1) The black snap heads should face up.



(2) The rear mounting strap (closest to the rear of the vehicle) will utilize the inner hole (closest to the snap). (Fig. 2-2)

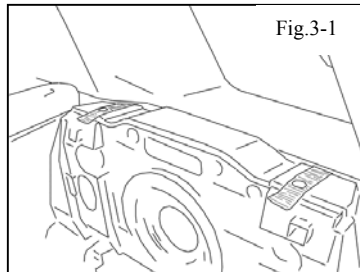


(3) The front mounting strap (closest to the front of the vehicle) will utilize the outer hole (farthest from the snap). (Fig. 2-3)

4. Reinstall Subwoofer w/ Straps

(a) Replace the subwoofer enclosure back into the original position.

(b) Reinstall and tighten the (4) mounting bolts



(1) Ensure the mounting straps are accessible at the top of the subwoofer enclosure. (Fig. 3-1)



(2) Be careful not to dislodge the straps when reinstalling the subwoofer.

||| (c) Torque to 72 lbs-in. (60 lbs-in min./84 lbs-in max.)

(d) Reconnect the subwoofer wiring harness.

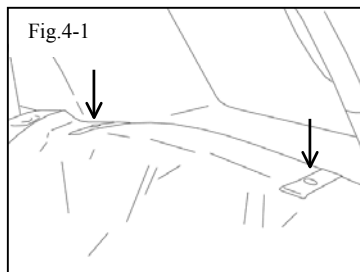
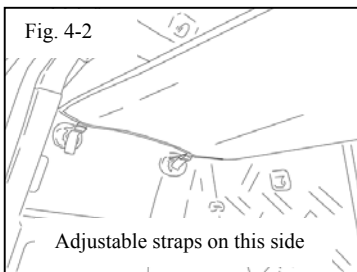
(e) Reinstall the subwoofer speaker cover.

(f) Reinstall the trim panel.

5. Cargo Cover Installation.

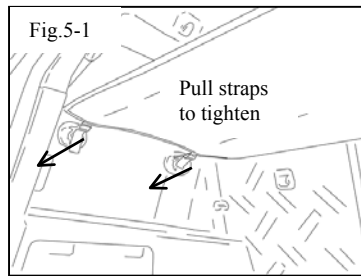
(a) On the right hand side, engage the snaps on the cover with the snaps on the previously installed mounting straps (Fig. 4-1)

(b) On the left hand side, place the adjustable "D" ring loops over the top hook of the left hand cleats. (Fig. 4-2)



6. Cargo Cover Tension.

(a) Adjust the tension of the cover by tightening the straps on the left (driver) side of the cargo area.



(1) Tighten by pulling the loose end of the adjustable strap toward the left (driver) side. (Fig. 5-1)

(2) Do not over tighten.

7. Installation Instructions.



(a) Place installation instructions in glove box for future customer reference.

The below steps are only applicable to vehicles NOT equipped with the factory Subwoofer.

1. Preparation

(a) Open carton and inspect kit for content and damage.

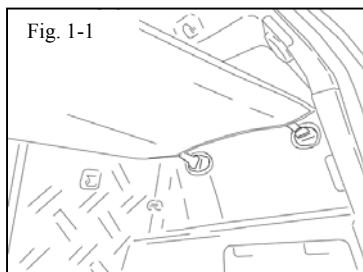
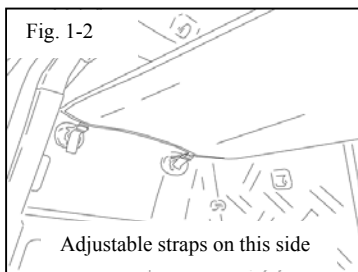


(b) Place vehicle protection in cargo area.

2. Cargo Cover Installation

(a) On the right (passenger) side, place the non-adjustable “D” ring loops over the top hook of the right (passenger) side cleats. (Fig. 1-1)

(b) On the left (driver) side, place the adjustable “D” ring loops over the top hook of the left (driver) side cleats. (Fig. 1-2)

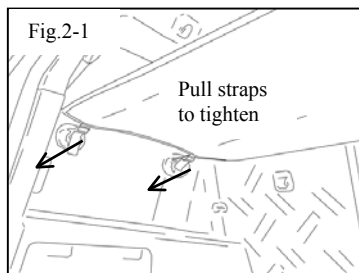


3. Cargo Cover Tension.

(a) Adjust the tension of the cover by tightening the straps on the left (driver) side of the cargo area.

(1) Tighten by pulling the loose end of the adjustable strap toward the left (driver) side.

(2) Do not over tighten. (Fig. 2-1)



4. Installation Instructions.




(a) Place installation instructions in glove box for future customer reference.

Check:

Look For:

Accessory Function Checks

- Check installation instructions
-  Check security of subwoofer enclosure mounts
- Check security of reinstalled trim

Installation instructions are placed in the glove box.

Subwoofer mount is secure

Trim is reinstalled correctly