# Part Number: PT732-07000

Section I - Installation Preparation

#### **Kit Contents**

Item #	Quantity Reqd.	Description
1	1	Full Mirror Assembly, Compass
2	1	Hardware Bag
3	1	Installation Manual
4		
5		

#### **Hardware Bag Contents**

Item #	Quantity Reqd.	Description
1	1	T-tap connector: 18-22 awg
2	1	Wire cover
3	1	EC wire harness
4	6	Foam Tape
5	10	Wire ties
6	1	Operation instruction card

#### **Additional Items Required For Installation**

Item #	Quantity Reqd.	Description
1		
2		
3		

#### Conflicts

Note:

#### **Tools Required**

Tools Required		
Safety Tools		
Vehicle Protection	Blankets	
Special Tools		
Torx head driver	T20	
Dark Towel or Cloth	For Testing	
Torque Wrench (2)	0-30 in-lbs.	
	0-10 ftlbs.	
<b>Installation Tools</b>		
Phillips Screwdriver		
Ratchet		
Socket	10mm	
Needle Nose Pliers		
Nylon Removal Tool		
Blade Screwdriver	4 mm max.	
Special Chemicals		
Windex		

## **Color Applicability/Trim Level**

Color Vehicle/Trim Color					

# **General Applicability**

XL Model only

#### **Recommended Sequence of Application**

Item #	Accessory	
1	V3	
2		
3		

\*Mandatory

#### Legend

**<u>STOP:</u>** Damage to the vehicle may occur. Do not proceed until process has been complied with.

OPERATOR SAFETY: Use caution to avoid risk of injury

CRITICAL PROCESS: Proceed with caution to ensure a quality installation. These points will be audited on a completed vehicle installation

**<u>GENERAL PROCESS</u>**: This highlights specific processes to ensure a quality installation. These points will be audited during the accessory installation

**TOOLS & EQUIPMENT:** This calls out the specific tools and equipment required for this process

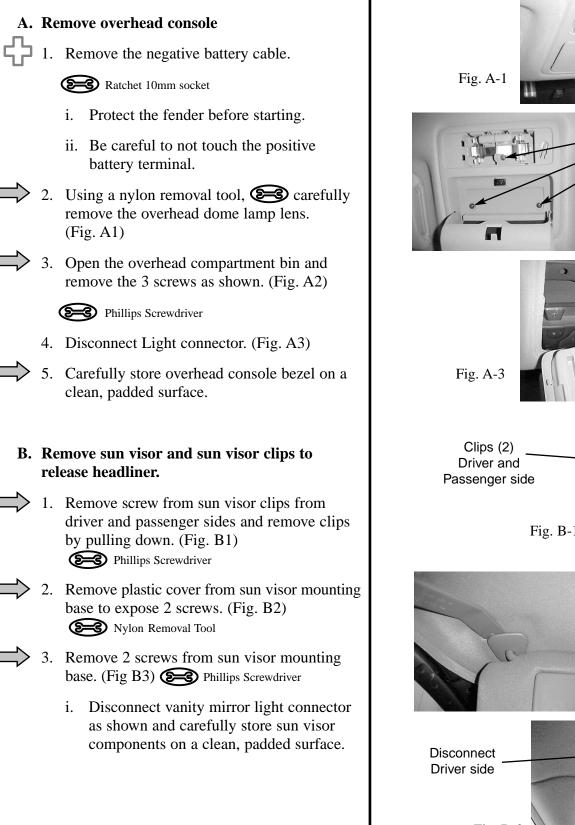
# **EC REARVIEW MIRROR**

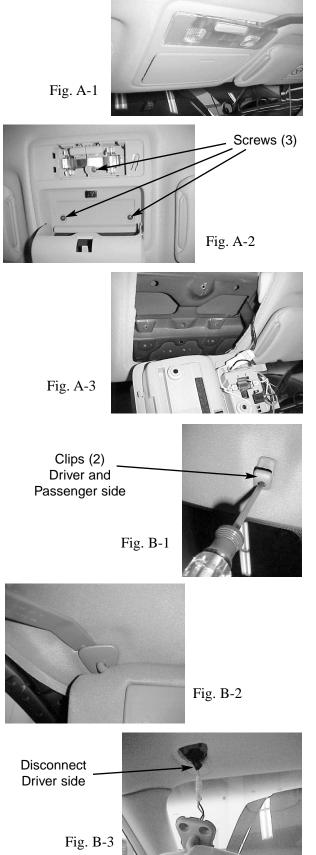


(2=

(Fig. A1)

Section II - Installation Procedure





Phillips Screwdriver

- 4. Disconnect Light connector. (Fig. A3)
- 5. Carefully store overhead console bezel on a clean, padded surface.

### B. Remove sun visor and sun visor clips to release headliner.

- 1. Remove screw from sun visor clips from driver and passenger sides and remove clips by pulling down. (Fig. B1) Phillips Screwdriver
- 2. Remove plastic cover from sun visor mounting base to expose 2 screws. (Fig. B2) **E** Nylon Removal Tool
- 3. Remove 2 screws from sun visor mounting base. (Fig B3) **E** Phillips Screwdriver
  - i. Disconnect vanity mirror light connector as shown and carefully store sun visor components on a clean, padded surface.

# TOYOTA AVALON

# EC REARVIEW MIRROR

Section II - Installation Procedure

#### C. Remove Vehicle Plastic Trim components

- 1. Carefully remove driver's side pillar garnish. (Fig. C1)
  - i. Carefully remove driver's side door scuff plate.
  - ii. Lift up to remove.
  - iii. Carefully remove driver's side cowl cover.
  - iv. Remove plastic nut cap and pull rearward and out to remove.
- 2. Carefully remove upper garnish at headliner. (Fig. C2)
- 3. Remove assist hand grip. (Fig. C3)
- 4. Sunroof models only. Remove sunroof opening trim. (Fig. C4)
- 5. Store all removed parts on a clean, padded surface.

# D. Remove original equipment (OEM) mirror

- Insert a small blade screw driver (4 mm max.) into the opening in the bottom of the windshield mount. (Fig. D1) S Blade screwdriver
  - i. Depress retainer clip inside of the mirror bracket with screwdriver and slide mirror up and off the windshield button.
  - 2. Discard the OEM mirror.

# E. Mirror Installation

- Slide the electrochromic compass mirror onto the mounting button on the windshield.
- 2. Tighten the screw on the mirror mounting bracket. T20 Torx head driver

(Specified torque range is 13.3 – 17.7 in.-lbs.)

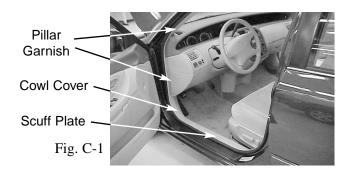




Fig. C-2





Fig. C-4

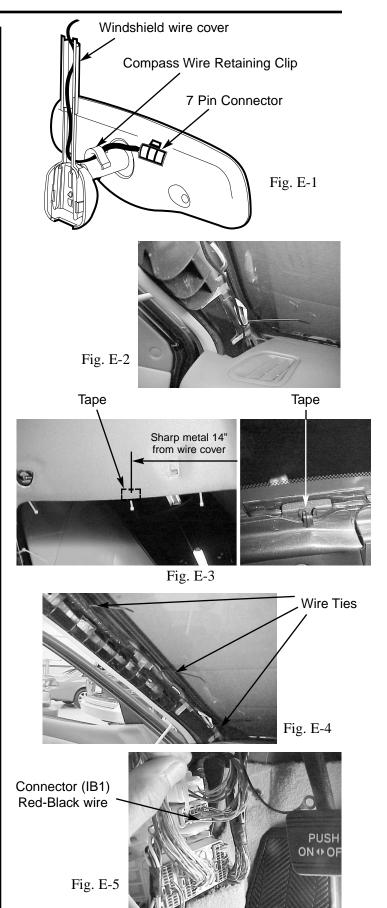


Fig. D-1

- 3. Plug the wire harness 7-pin connector into the back of the mirror. (Fig. E1)
  - i. Route the mirror wire harness into the groove of the windshield wire cover.
  - ii. Attach the windshield wire cover to the mirror mounting bracket.
  - iii. Slide the wire cover firmly under the headliner.
  - iv. Be careful not to bend headliner.
  - A. Route the mirror wire harness into the headliner and down the A-pillar – along side the OEM wire harness and under the dash. (Fig. E2)
    - i. Route harness rearward of metal instrument panel reinforcement bar.

[Wire harness must allow mirror to experience full range of movement (turn full left and full right) with tension relief].

- 5. Apply foam tape over sharp metal edge in roof where shown. (Fig. E3)
- 6. Loosely secure the mirror wire harness to the OEM wire harness with 3 wire ties along the A-pillar as shown. (Fig. E4)
- 7. Locate the proper connector wire under the dash. Gray connector block IB1, pin #5 a red wire with a black tracer. (Fig. E5)



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Se	ctio	n II - Installation Procedure	
V	8.	<ul> <li>Apply T-tap to the red/black wire about 1 inch from the connector with pliers. (Fig. E6)</li> <li>[Make sure T-tap halves are snapped together and secured.]  Needle nose pliers</li> <li>i. Plug red connector of mirror harness into T-tap.</li> <li>ii. Attach ground wire to bolt (IF) as shown.</li> <li>iii. Tie wrap harness to OEM harness and tie</li> </ul>	T-tap Fig. E-6
		wrap excess wire as shown.	(IF) Ground
$ \rightarrow $	9.	Cut excess tie wrap.	
	10	Secure wire harness to headliner with foam tape (4 places) as shown. (Fig. E7)	Tape Tape
$\Rightarrow$	11	. Tighten wire ties along A-pillar and cut excess.	
F.	Те	sting	
$\mathcal{C}$	1.	Re-connect the negative battery cable.	
		<ul> <li>i. Tighten the nut with 3 ft-lbs. torque.</li> <li>ii. Be careful to not touch the positive battery terminal. Ratchet 10 mm socket</li> </ul>	Fig. E-7
	2.	Turn the ignition switch to ON.	Tig. L <sup>2</sup> /
	3.	With the vehicle in a fairly well-lit area, perform the following:	
	4.	To make sure the auto-dimming feature is on, verify that the green LED to the right of the switch is on. If it is not on, push the "mirror" button to turn it on.	
	5.	Cover the forward-looking photocell located below the wire harness connection on the back of the mirror (a dark cloth or towel will work). (Fig. F1)	
	6.	After a few seconds, the mirror will begin to darken (the time may vary with ambient light levels).	Fig. F-1
	7.	Remove the cover from the forward photocell and the mirror will begin to clear.	/ (
$\Rightarrow$	8.	The test is now complete.	

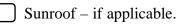
9. Push in 'Comp' side of switch to turn compass on/off. Compass is enabled when a direction or a 'C' appears in the mirror display window.

#### G. Final Assembly

- 1. Reinstall upper garnish at headliner.
- 2. Reinstall assist hand grip.
- 3. Reinstall sunroof opening trim (sunroof models only).
- 4. Reinstall overhead console.
- 5. Reinstall sun visor clips.
- $\rightarrow$  6. Reinstall sun visor and base trim cover.
- $\rightarrow$  7. Reinstall driver's side cowl cover.
  - 8. Reinstall driver's side scuff plate.
  - ▶ 9. Reinstall driver's side A-pillar garnish.
  - 10. Place the operation instruction card in the vehicle glovebox in the vehicle owner's manual.
- 11. Remove finger prints, smudges, dirt, etc. from mirror glass with windex.
  - 12. Verify each reinstalled component for proper fit and function.

Section III - Functional Verifications Check:

Maplamps/Dome lamp with door closed.



EC Mirror Turn the ignition switch to ON.

Auto-dimming feature Cover photo cell below connector on back of the mirror.

Mirror Clears Remove cover from the photocell.

Compass feature Push in 'Comp' side of switch. Look For:

Maplamps should turn on.

Sunroof functions properly.

Vehicle should be in a fairly well-lit area.

Verify green LED, to the right of the switch, is on Light is blocked from photocell.

Mirror returns to clear state.

Display should turn on/off. Direction or a 'C' appears in display.

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