

Part Number: PT925-52090**Kit Contents**

Item #	Quantity Req'd.	Description
1	1	Armrest Assembly
2	1	Wire Clip
3		
4		

Hardware Bag Contents

Item #	Quantity Req'd.	Description
1		

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
Blankets	
Special Tools	Notes
Installation Tools	Notes
Screw Driver	#2 Phillips
Special Chemicals	Notes

General Applicability

All SCION xD

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	

*Mandatory

NOTE: Part number of this accessory may not be the same as the part number shown.

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend

STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.

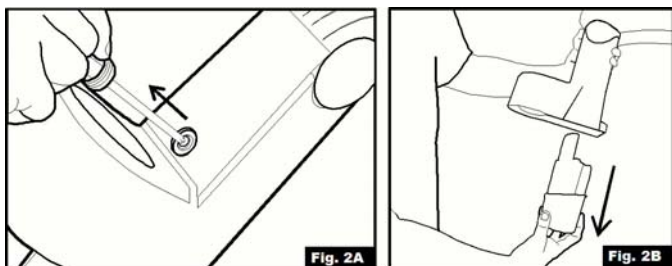
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

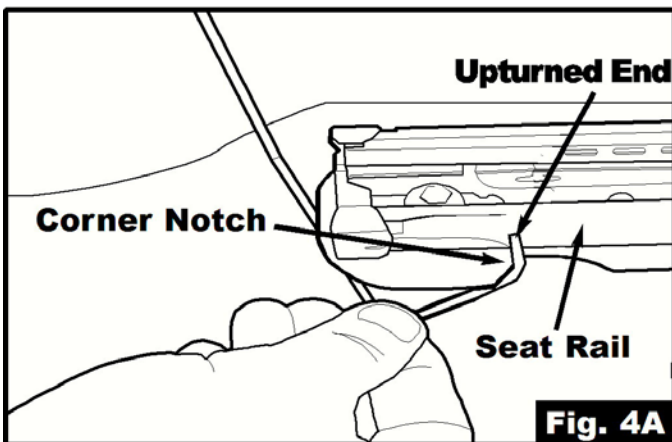


1. Check Kit Contents.

- (a) Open box and check kit for content and damage.

2. Armrest Preparation

- (a) Remove screw from back of Armrest Assembly and save for re-use. (Fig. 2A)
- (b) Slide Armrest Base out of the Armrest Assembly. (Fig. 2B)



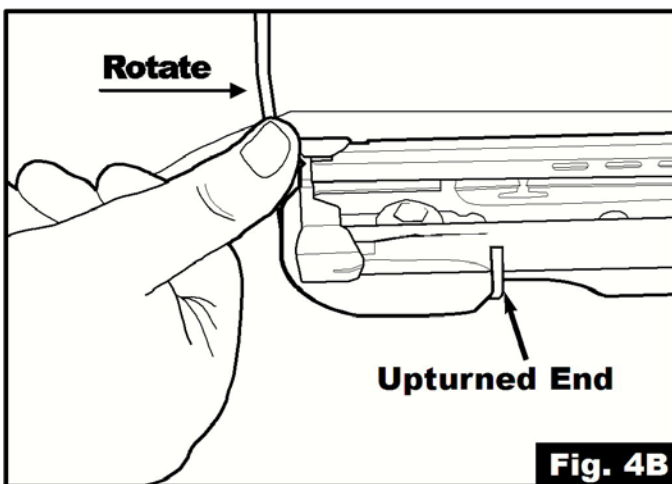
3. Vehicle Preparation.

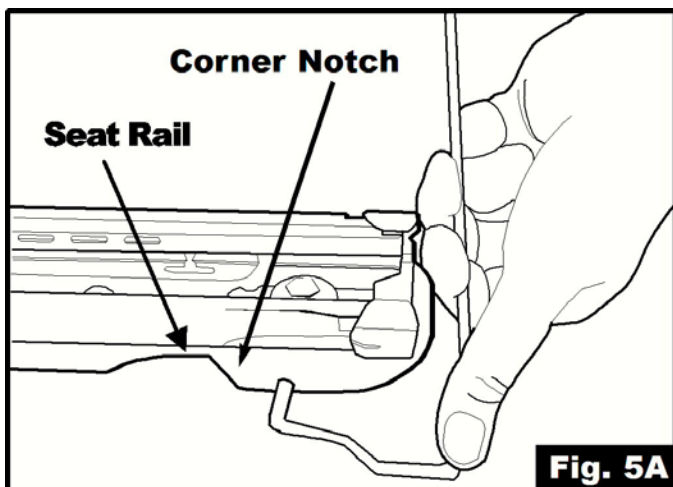
- (a) Slide both front seats to full forward position and tilt seat backs forward.
- (b) Apply protective covering to vehicle interior.
- (c) Remove and save the carpet pad from inside the vehicle console cup holder.




4. Install the Wire Clip. (Passenger side)


- (a) Starting on the passenger side, slide the upturned end of the Wire Clip into the corner notch of the inner seat rail. (Fig. 4A)
- (b) Rotate the 90-degree bend of the Wire Clip under the seat rail until the upright portion is aligned with the factory console. (Fig. 4B)



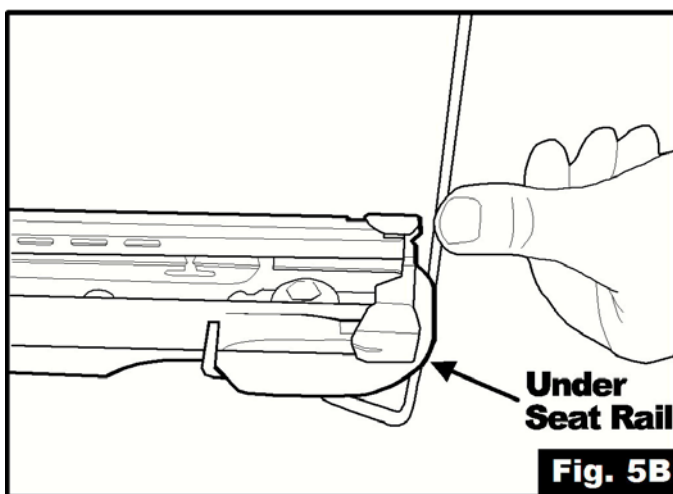



5. Install the Wire Clip. (Driver side)


-  (a) Pull the Wire Clip around the seat rail and pass the upturned end into the corner notch. (Fig. 5A)

-  (b) Position the Wire Clip under the seat rail and push until it snaps in place. (Fig. 5B)

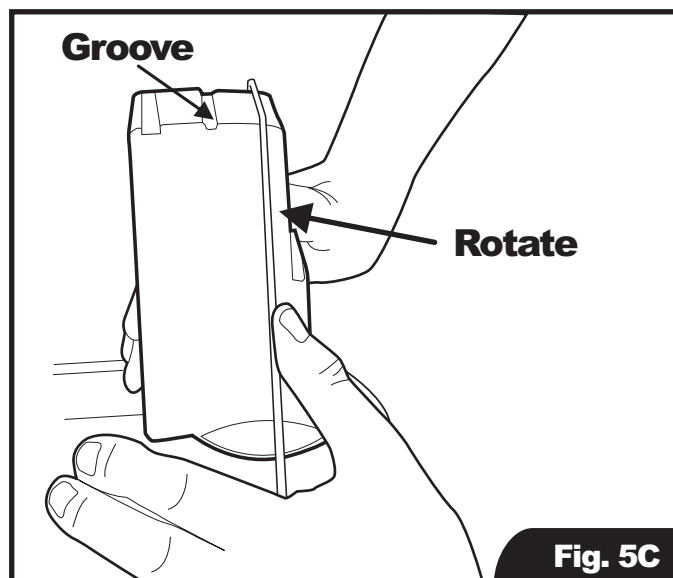
NOTE: Make sure the Wire Clip is 90 degrees from the direction of the seat rail.

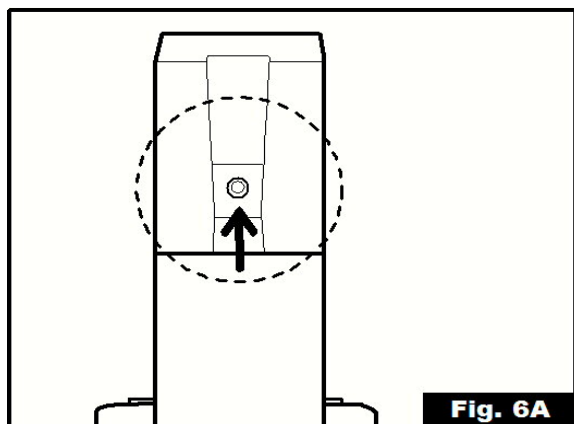


-  (c) Gently pull the Wire Clip backward and place Armrest Base into the console cup holder.


-  (d) While pulling up, rotate the Wire Clip forward and onto the step on the base until it locks into the groove. (Fig. 5C)

NOTE: make sure the upturned ends remain fully engaged to the seat rails.






6. Install the Armrest

-  (a) Make sure the U-clip on the back of the Armrest Base is positioned all the way up. (Fig. 6A)

- (b) Push the clip up if required.

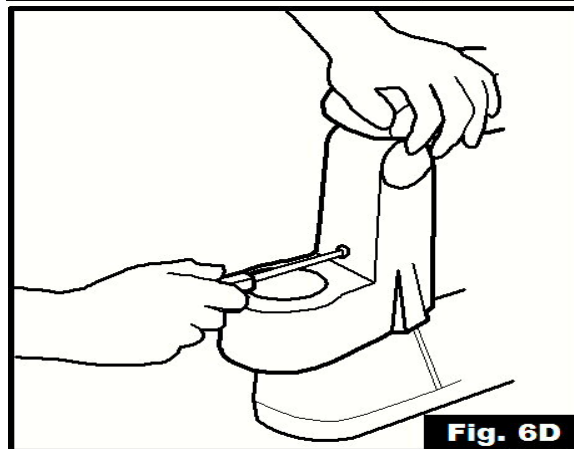
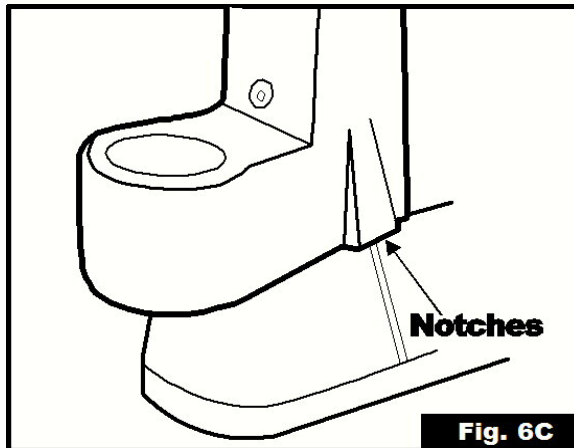
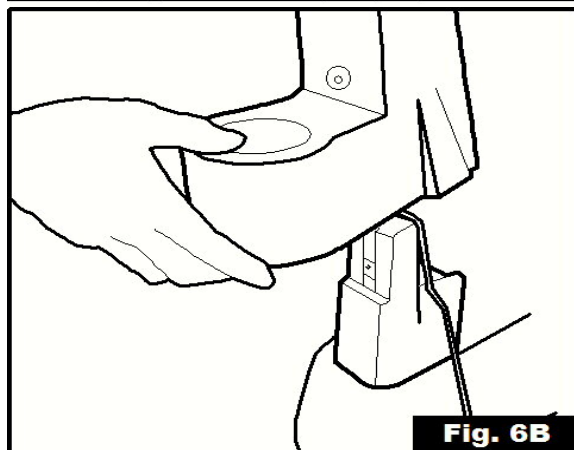
-  (c) Place the Armrest Assembly over the Armrest Base. (Fig. 6B)

- (d) Push the Armrest assembly down fully. (Fig. 6C)

NOTE: Armrest assembly notches. The Wire Clip can be moved to this position by pushing on the Wire Clip after installation.

-  (e) Install the screw. (Fig. 6D)

- (f) Install previously removed carpet pad into the new armrest cup holder.



Check:	Look For:
<u>Accessory Function Checks</u> <input type="checkbox"/> Rotate Armrest <input type="checkbox"/> Side-to-side movement. <input type="checkbox"/> Contact with side of seat backs. (Slight contact is OK)	Locking at full up and full down position. Full engagement of Wire Clip “hooks” to seat brackets. Full engagement of Wire Clip “hooks” to seat brackets. Armrest Assembly centered over Armrest Base
<u>Vehicle Function Checks</u> <input type="checkbox"/> Slide seats forward and back <input type="checkbox"/> <input type="checkbox"/>	Interference of the Wire Clip in the seat track.