PREPARATION

Part #: PT398-60081

Conflicts:

Kit Contents



Service Part #'s

Additional Items

(may be required)

Item#	Description

Recommended Sequence of Application

Item#	Description

Recommended Tools

Personal & Vehicle Protection	Description
Safety Glasses	
Safety Gloves	(Optional)
Vehicle Protection	Blankets, Parts Boxes
Special Tools	
Striker Tool	CAD-E IADS P/N ALL 02-016-01
Installation Tools	
Screwdriver	#2 Phillips, Flat Blade Jeweler's
Nylon Panel Removal Tool	e.g. Panel Pry Tool #1 Toyota SST# 00002-06001-01
Side Cutters	
Socket	10mm, Extension
Utility Knife	
Torque Wrench	Battery: 48 in·lbf (5.4 N·m), GBS Bracket: 71 in·lbf (8 N·m) Passenger's Knee Airbag: 108 in·lbf (12 N·m)
Таре	Clear, Electrical
Special Chemicals	
Cleaner	VDC Approved Cleaner

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Legend



Accessory Installation Practice (read before installation)

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.)
- · Safety (eye protection, checking torque procedure, etc.)
- · Vehicle Disassembly/Reassembly (panel removal, part storage, etc.)
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.)

Please see your TOYOTA dealer for a copy of this document.

PREPARATION

11	REPAR	AHOP	N									 JLF	100	DN	ĽA	NA	GE	SEI	190	(GR
Description	8P White (for GBS ECU)	2P White (for GBS MIC)	2P White	3P White	Ground Terminal	GBS ECU														
Vahicla	I	Ι	I			I														
dIVT	4	C	Ω	ш	G	Z														
	IOYOIA LAND CKUISEK GBS Wire Harness Outline*																			

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PREPARATION

TVIP V2 GLASS BREAKAGE SENSOR (GBS)

Disassembly Overview	1	Glove Box Under Cover
STOP (8)	2	PS Dash Cover
al a man	3	PS Step Cover
	4	PS Cowl Cover
A 2	5	PS Knee Panel
	6	PS Cluster Side Panel
	7	PS Knee Airbag
(1)	8	Glove Box
6		
		sconnect all Corresponding onnectors.

PROCEDURE



PROCEDURE

TVIP V2 GLASS BREAKAGE SENSOR (GBS)

- c. Remove the Passenger's Side Step Cover.
 - Disconnect all Connectors.







- d. Remove the Passenger's Side Cowl Cover.
 - Remove 1 Nut.

e. Remove the Passenger's Side Knee Panel.

PROCEDURE

TVIP V2 GLASS BREAKAGE SENSOR (GBS)

f. Remove the Passenger's Q Phillips Screwdriver, Nylon Panel Removal Tool Fig. 2-6 Cluster Side Panel. • Remove 1 Screw and 1 Clip. 6 Dislodge the Passenger's g. ହ Fig. 2-7 10mm Socket, Extension, Nylon Panel Removal Tool Knee Airbag carefully. · Remove 4 Bolts. $\overline{\wedge}$ · Remove 4 Clips. CAUTION: Do not disconnect the <u>/!</u>\ Vehicle's Airbag Connector. h. Wrap the Airbag in a Blanket or the like and place it on top Fig. 2-8 of the TVIP box. CAUTION: Prevent stress on the Airbag Harness. 11-11 ana a

Issue: A 11/02/15

PROCEDURE

TVIP V2 GLASS BREAKAGE SENSOR (GBS)







i. Remove 2 Bolts from the bottom of the Glove Box.

- j. Open the Glove Box Door, then remove 2 Bolt Covers.
- k. Dislodge the Glove Box.
 - Remove 2 Bolts.

- I. Remove the Vehicle Harness from the backside of the Glove Box, remove the Glove Box.
 - Disconnect any Connectors.

Flat Blade Jeweler's Screwdriver

PROCEDURE

Q

Fig. 3-1

- 3. V2 ECU Preparation and Installation.
 - a. Set the GBS Sensitivity Value to "7".

b. Attach the GBS ECU Bracket to the GBS ECU as shown.

Issue: A 11/02/15

- Cut Foam Tape in Half. C. d. Cut 1/2 Foam Tape in Half to form 1/4 Pieces of

Foam Tape.





PROCEDURE





e. Apply 1/4 Pieces of Foam Tape along the GBS ECU's corners as shown.

f. Plug in the V2 White 8P Connector to the GBS ECU.





g. Install the GBS ECU and the V2 Ground Wire Terminal using the Supplied Bolt and Custom Nut as shown.

Torque: 8 N•m (71 in•lbf)

NOTE: Make sure the ground wire is secured facing downward with no stress at crimp.

NOTE: Make sure the Guide Pin is seated correctly to ensure the GBS ECU remains clear from the surrounding ECU as shown.

NOTE: Verify that the Bolt is tightened securely.

PROCEDURE







4. V2 Harness Installation.

a. Locate the Vehicle's 3P White Pre-Connector and remove the tape securing it.

- b. Connect the V2 3P White Connector to the Vehicle's 3P Pre-Connector.
- c. Secure the V2 Harness to the Vehicle Harness with 1 Wire Tie.

- d. Secure the 3P White Connectors to the Vehicle Harness with 1 Wire Tie.
- e. Secure the excess V2 Harness to the Vehicle Harness with 1 Wire Tie.

PROCEDURE

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- f. Secure the V2 Harness to the Vehicle Harness using 1 Wire Tie.
- g. Secure the V2 excess Harness bundle using Electrical Tape.

h. Secure the V2 excess Harness to the Vehicle Harness with 2 Wire Ties as shown.

i. Secure the V2 Harness to the Vehicle Harness using 2 Wire Ties.

PROCEDURE

10mm Socket, Extension, Torque Wrench	Fig. 5-1	5.	Microphone Installation.
V A A A A A A A A A A A A A A A A A A A	Fig. 5-1	i	 Reassemble the Vehicle except for Glove Box undercover.
STOP (1)			NOTE: When reinstalling Knee Airbag, make sure to securely ighten the Bolts.
		<u>s</u> .	Forque: 12 N•m (108 in•lbf)
			NOTE: Make sure that all Connectors are reconnected.
			NOTE: Verify that panels fit cogether properly, with no uneven gaps.
Do not Install		1	Glove Box
		2	PS Knee Airbag
		3	PS Cluster Side Panel
		4	PS Knee Panel
		5	PS Cowl Cover
		6	PS Step Cover
		7	PS Dash Cover
3			Reconnect all Corresponding Connectors.



	Airbag, make sure to securely tighten the Bolts. Torque: 12 N•m (108 in•lbf)							
T	OTE: Make sure that all nnectors are reconnected. OTE: Verify that panels fit lether properly, with no even gaps.							
	1	Glove Box						
	2	PS Knee Airbag						
	3	PS Cluster Side Panel						
	4	PS Knee Panel						
	5	PS Cowl Cover						
	6	PS Step Cover						
	7	PS Dash Cover						

- b. Pull back the Felt.
- c. Using the VDC approved cleaner and Cleaning Method, clean the area indicated on the backside of the Glove Box Under Cover.
- d. Attach the GBS Microphone to the backside of the Glove Box Under Cover as shown.

NOTE: Make sure to align GBS Mic in reference to the Illustration.

PROCEDURE







e. Apply 1/2 Foam Tape to the GBS Microphone as shown.



NOTE: Make sure not to cover the Microphone's opening with the Foam Tape.

- f. Connect the V2 Harness's 2P White Connector to the GBS Microphone's 2P White Connector.
- g. Refit the Felt to the Glove Box Under Cover.
 - Reconnect all connectors.
- h. Reinstall the Glove Box Under Cover.

6. Window Label Installation.

- For US Vehicles use the English Labels, and discard the Spanish Labels.
- For Mexico Vehicles use the Spanish Labels, and discard the English Labels.
 - Use VDC Approved Cleaner to clean the inside of the Front Door Window.
 - b. Use a piece of Clear Tape to lift the Label off its protective backing.
- **CAUTION:** Do not touch the adhesive surface.

STOP

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c. Attach the Label as shown.

NOTE: Make sure to Align the Label according to Etching or Other Label.

REPEAT: Steps a-c with the other Front Door Window.

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PROCEDURE



7. Complete the Installation.

- a. Position the Negative Battery Cable at the original factory position.
- Torque: 48 in•lbf (5.4 N•m)



- b. Install the D/C Cut Fuse (30A) in the location shown.
- c. Clean up and Remove trash.
- d. Sealed in its protective bag, place the Owner's Guide in the Glove Box.

CAUTION: Do not touch the Positive Terminal.

Accessory Function Checks

Close the hood, roll up all windows, and exit the vehicle with the remote.

Take out the Smart Key and the Smart Card Key from the Vehicle. Place them 15 feet (4.5 meters) or more away from the Vehicle.

	Perform	Look For
1	Press the Smart Key's Lock button to start the system's arming process.	The turn signal lights flash once. All doors lock. The Security LED lights up.
2	Wait 30 seconds.	Security LED starts flashing; the system is now armed.

Perform the following check in a temperature controlled environment (50°- 90° F)

3	With the tip of a key, or Striker Tool pulled all the way out (PPO only), tap the center of the driver's door window to trigger the alarm.	The horn sounds repeatedly. The headlights flash repeatedly. The turn signal lights flash repeatedly. The Security LED lights up.				
4	Insert the key into the driver's door key cylinder and turn it toward the back of the vehicle to stop the alarm.	The horn stops sounding. All the lights stop flashing and/ or turn off. The Security LED lights up.				

NOTE: If the alarm does not trigger during functional verifications the Smart Key and Smart Card Key might be too close. Move them farther from the vehicle and test the system again.

NOTE: If the alarm still does not trigger during the section test, increase the GBS sensitivity to the next setting and test again.

NOTE: If you do not disarm the system, the alarm will last 20 seconds. It is not necessary to check the alarm duration.

Vehicle Appearance Check

	Perform	Look For
	After accessory installation and removal of protective cover(s), perform a visual inspection of the vehicle.	Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)

 $\underline{CHECKLIST}-\text{these points } \textbf{MUST} \text{ be checked to ensure a quality installation}.$

Vehicle Function Checks

		Function			Function							
En	Enter the Vehicle											
		Dome/Courtesy Lights			Illuminated Door Sill							
Sta	Start the Vehicle											
		Panel/Switch Illumination			Gauges							
		Check Engine Light If the warning light remains on, it may indicate a system malfunction.	CHECK		ABS Light (if equipped) If the warning light remains on, it may indicate a system malfunction.	(ABS)						
		Lamp Failure Sensor If the warning light remains on, it may indicate a system malfunction.			Track/Skid Control Light (if equipped) If the warning light remains on, it may indicate a system malfunction.	ζD						
		Seat Belt Warning Light If the warning light remains on, it may indicate a system malfunction.			Tire Pressure Monitoring System (TPMS) Prior to TPMS activation and Pre-delivery Service	(!)						
		Air Bag Warning Light If the warning light remains on, it may indicate a system malfunction.	20		(PDS) of the Vehicle the TPMS light will blink when IG is turned on.							
-		Cruise Control Light (if equipped)			TPMS light will illuminate for a few seconds and go off when IG is turned on.							

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Using a Mirror or Assistant check the following.

	Trunk/Tailgate/Bed Lights (if equipped)	Tail Lights
	Brake Lights	Daytime Running Lights (if equipped)
	Backup Lights	Marker Lights
	Clearance Sonar (if equipped)	Power Back Door/Hatch (if equipped)

Stop the Engine, Place the Vehicle's IG in the ON position.

Hazard Lights	Turn Signal Lights
Head Light	Fog Lights (if equipped)
High Beams	Accessory Controls/Illumination (if equipped)
Power Side Mirrors (if equipped)	Convenience Memory Settings (if equipped)
Power Sliding Door (if equipped)	Rear Sunshade (if equipped)

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CHECKLIST - these points MUST be checked to ensure a quality installation.

	Function		Function		
	Front Wiper/Washer		Rear Wiper/Washer (if equipped)		
	Power Sun/Moon Roof (if equipped)		Rollover Side Curtain Air Bag Switch (RSCA) (if equipped)		
	Clock (if equipped)		Navigation System (if equipped)		
	Audio/Video (if equipped)		USB Connections (if equipped)		
	Steering Wheel Audio Control (if equipped)		HVAC		
	Front Windshield Defogger (if equipped)		Rear Window Defogger (if equipped)		
	Side Mirror Defogger (if equipped)		Accessory Power Socket (if equipped)		
	Horn		Heated/Vented Seats (if equipped)		
	Glove Box Light (if equipped)		Trunk or Back Door/Hatch Cancel Switch (if equipped)		
	Passenger Side Foot Lamp		1		
	Power Locks (if equipped)		Power Windows (if equipped)		
	Power Seats (if equipped)		Key Sensor Buzzer		

