

**Part Number: PTS10-52070**

**Base Kit Contents**

Item #	Quantity Reqd.	Description
1	1	MAIN IP
2	1	Drivers Front Door
3	1	Drivers Rear Door
4	1	Passenger Front Door
5	1	Passenger Rear Door
6	1	Installation Instructions
7	1	Customer Care Card

**Conflicts**

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**Recommended Tools**

<b>Safety Tools</b>	
<b>Special Tools</b>	
Non Intrusive IR Temperature Probe/Gun	
<b>Installation Tools</b>	
Heat Source	
Lint-Free Scratch Resistant Cloth	3M Disposable Cloth (Recommended)
<b>Special Chemicals</b>	
Cleaner	Soap & Water
Bottled Distilled Water	In spray bottle

**Color Applicability/Trim Level**

Accessory Color																	
Vehicle/Trim Color																	

**General Applicability**

2008- SCION xB all models
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**Recommended Sequence of Application**


Item #	Accessory Description
1	Audio/Security Systems
2	Molded Dash Applique


**Vehicle Service Parts** (may be required for reassembly)


Item #	Qty	Description


\*Mandatory


**Legend**

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

### 1. Installation Precautions

➔ (a) Thoroughly clean all installation surfaces. When cleaning with soap and water solution:

STOP (1) Always use a clean 3M lint free cloth.

(2) Shake solution well.

STOP (3) Apply solution to cloth. Do not spray cleaning solutions directly to any vehicle surfaces. (Fig. 1-1)

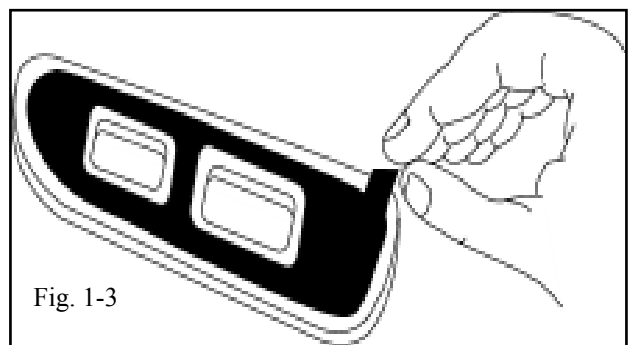
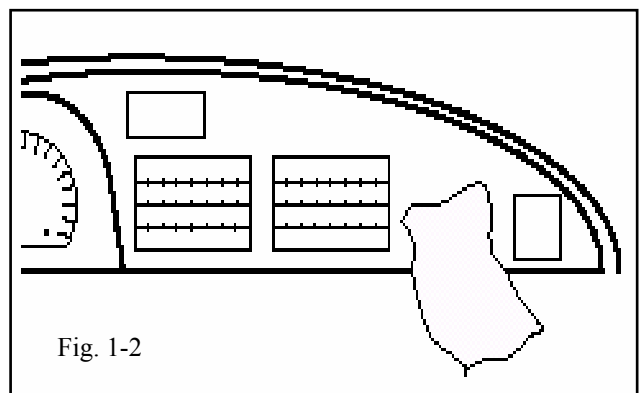
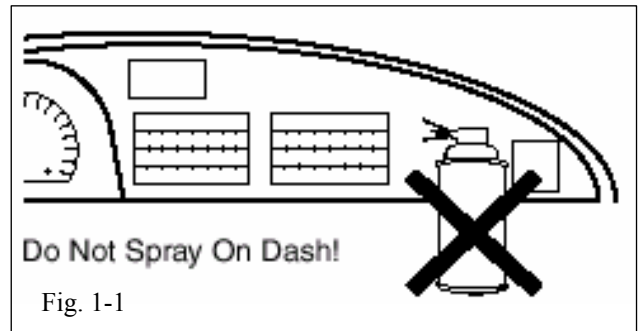
➔ (4) Clean surface thoroughly and wipe dry immediately with a new clean cloth. Do not allow cleaner to air dry. (Fig. 1-2)

➔ (b) Dash Appliqué must be between 60°F and 110°F (just prior to actual installation.)

➔ (c) Vehicle dash surfaces must be at or above 60°F at time of installation.

(d) Use pull-tabs to remove 3M liners. (Fig. 1-3)

➔ (1) Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.



## 2. Inspection of Parts

- (a) Inspect parts prior to installation

## 3. Install Main IP

- ➔ (a) Warm up vehicle surfaces (as required).

- (1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 60°F. Keep heat gun at lowest setting, 6" from surfaces.

- (b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

- (c) Using a clean water mist bottle, lightly mist adhesive of part.

- ⚠ (1) Align part uniformly to edge of factory component. Note: inside surface of IP piece has sticker indicating top side. Installation must be right-side-up, or large gap will appear along top edge. (Fig. 3-1)

- (2) Gently touch part into position.

- (3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

- (4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

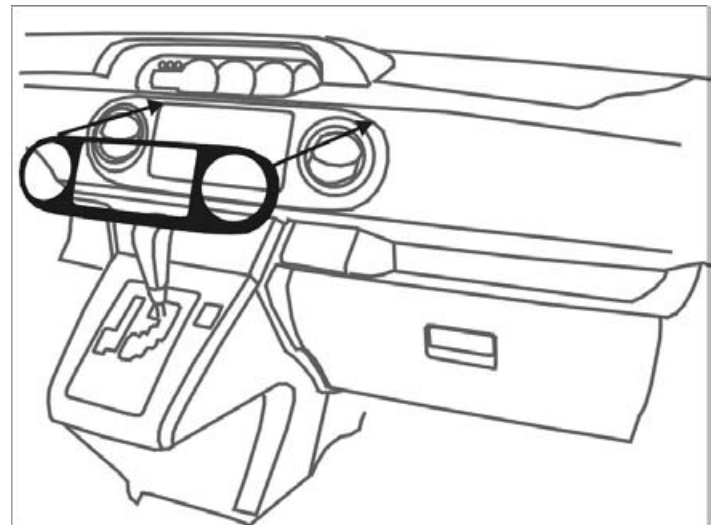


Fig. 3-1

#### 4. Install Driver Front Door

➔ (a) Warm up vehicle surfaces (as required).

(1) Use heat gun, infrared lamps, shop heat or vehicle heating system to heat surfaces to a temperature of at least 60°F. Keep heat gun at lowest setting, 6" from surfaces.

(b) Remove the 3M adhesive liners from the appropriate applique. Be sure not to touch the adhesive during installation.

(c) Using a clean water mist bottle, lightly mist adhesive of part.

⚠ (1) Align part uniformly to edge of factory component. (Fig. 4-1)

(2) Gently touch part into position.

(3) Edge of appliqué should be flush to edge of factory component, +/- 1.0mm.

(4) Once positioned, press part firmly into place by applying finger pressure. Pressure is required for adequate bond to factory component.

(d) Repeat for Driver's Rear, Passenger Front and Rear Doors.

#### 5. Place Care Card in Glove Box

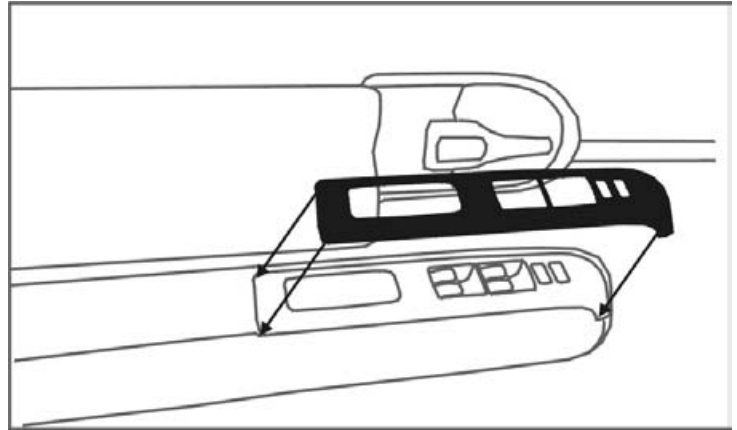


Fig. 4-1

Checklist - these points **MUST** be checked to ensure a quality installation.

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Check: \_\_\_\_\_

Look For: \_\_\_\_\_

Vehicle Function Checks

Check the following function buttons:

- Door windows switches
- Door lock switches

Dash Appliqué should not interfere with any button function.

Accessory Function Checks

- Dash Appliqué – Adhesive

Dash Appliqué should be securely attached to panels.